



Report No.: TN20-2932

Sample No.: CN20-3231

Page 1of 4

Contract No.: ISTCW19-1350

Test Report

Consigner

Caledonian Cables Limited

1/F, CMA Building, 64-66 Connaught Road Central, Hong Kong

Sample Name

Type and Size

Kind of test

Test Duration

Test Conclusion

Copper-Aluminum Connecting Terminal

Commission test Sample Received Date July 29th, 2020

July 29th, 2020 - August 18th, 2020

The mechanical test of the samples comply with the requirement of IEC61238-1-3: 2018, Class 1.

Authorized by Shanghai Intelligent Service and Technology Co., Ltd.

16mm²

李骥 Li J Issue date

Testing Engineer: 贾欣 Jia Xin

Genuine statement: This test report is only valid for the tested sample. Disclaimer: For the information provided by the consigner, ISTCW asserts that we can not be held responsible for its authenticity and consequences. This test report is only valid in paper version with authorized signature, issue date and dedicated inspection stamp of our company. Without the written permission of ISTCW, the test report shall be reproduced in full. Its electronic version (such as PDF format or scanned version) is allowed to use, whatever with "only for information". If the consigner has any objection to the test report, the consigner shall submit it to ISTCW in writing within 15 days after receiving the report.

| Floor 1, Building 2, No. 258 Jinzang Road, Pudong New District, | Zip code: 201206 | 18/- L-= 14 | |
|---|----------------------|-----------------------------------|--|
| Shanghai, P.R.China | Zip code: 201206 | Website: www.istcw.com | |
| Telephone: +86-4008526288 | Fax: +86-21-50680618 | E-mail address: service@istcw.com | |



Report No.: TN20-2932

Sample No.: CN20-3231

Page 2 of 4

16mm²

1 Sample Description

Manufacturer Caledonian Cables Limited

| Type and Size | 16mm ² |
|---------------|-------------------------|
| Quantity | 3 sets |
| Marking | DTL-F-16mm ² |
| Color | 1 |
| Source | Sent by the consigner |
| Status | Normal appearance |
| | |

2 Testing and Verdict Standards

2.1 Testing Standards

IEC 61238-1-3: 2018 Compression and mechanical connectors for power cables — Part 1-3: Test methods and requirements for compression and mechanical connectors for power cables for rated voltages above 1kV (*U*_m=1.2kV) up to 30kV (*U*_m=36kV) tested on non-insulated conductors

2.2 Verdict Standards

IEC 61238-1-3: 2018 Compression and mechanical connectors for power cables — Part 1-3: Test methods and requirements for compression and mechanical connectors for power cables for rated voltages above 1kV (*U*_m=1.2kV) up to 30kV (*U*_m=36kV) tested on non-insulated conductors

3 Other Information

3.1 Illustration

The sample's name, type and manufacturer are provided by the consigner.

3.2 Symbol definition

Requirement: / not required by standard

Verdict: P complying with requirement/Pass F not complying with requirement/Fail N not required



| Report No.: TN20-2932 | Sample No.: CN20-3231 | Page 3 of 4 |
|-----------------------|-----------------------|-------------|
| | | |

16mm²

4 Test Item

4.1 Mechanical test

According to IEC 61238-1-3: 2018, clause 7. Test method: IEC 61238-1-3: 2018, clause 7.2

| Test parameters | | |
|----------------------|-----|-----------|
| Total tensile force: | 640 | N |
| Load rate: | ≤10 | N/(s⋅mm²) |
| Duration: | 1 | min |

| Test Item | Unit | Unit Requirement Test Re | | Test Result | | Verdict |
|------------|------|--------------------------|----|-------------|----|---------|
| | 1# | | 2# | 3# | | |
| - Slippage | mm | ≤3 | <3 | <3 | <3 | Р |

则之 家用



| Report No.: TN20-2932 | Sample No.: CN20-3231 | Page 4 of 4 |
|-----------------------|-----------------------|-------------|
| | | |

16mm²

Appendix A: Conductor structure for the tests and installation information

Appendix A.1 Conductor structure

| Nominal | Material | Туре | Outer diameter | The number of | Structure |
|-------------------|----------|-------------------------------|----------------|---------------|--------------|
| section area | | | | single wires | |
| 16mm ² | AI | Compacted circle, stranded | Φ5.0 | 7 | 2 layers 1+6 |

Appendix A.2 Parameters of the pressure clamp

| Terminal type | Clamp type | Working | Stamper type | Diagonal line | Shape of stamper |
|-------------------|------------|----------|--------------|---------------|-------------------|
| & size | | pressure | & size | length | |
| 16mm ² | PP230 | 230kN | L12 | 10mm | Hexagon confining |
| | | | | | pressure |

Appendix A.3 Distance between the compressions

There are 1 compression in the center part of the terminal cylinder. The impression width is 26mm. The distance between the impression and the terminal cylinder end is 17mm.

- The End -